

PROCESS	WET-WET-WET	DRY-WET-DRY	WET-DRY-DRY	WET-DRY-WET	WET-WET-WET	DRY-WET-WET	DRY-DRY-WET	DRY-DRY-DRY
Cleaning Ratio	0.034	0.108	0.124	0.132	0.161	0.155	0.202	0.493
standard deviation	0.031	0.027	0.047	0.055	0.056	0.053	0.076	0.058
SIGNIFICANCE CLUSTERING								

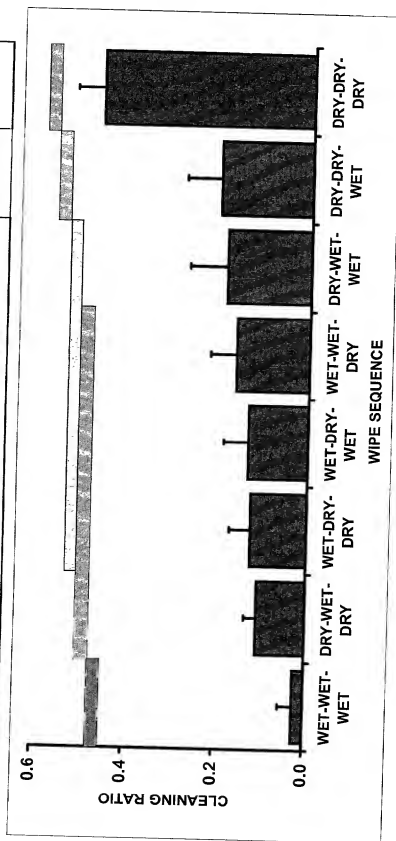


Figure 1